

# Work Order ID 56558

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Item ID: D205-541-048

Accept



Setup Start



Revision ID:

Item Name: Heli-Access-Step, RH

Stop



Start Date: 3/01/10 Start Qty: 1.00



Required Date: 3/05/10 Req'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

*W*

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

IIN D205-541

Rev G

100



DC

Document Control

DOCUMENT CONTROL

0.00

Memo

0.00

Photocopy bluefile & type labels per PPPD205-541-048

CHG001

*8-10-12*

*for BG 10/03/02*

110



Packaging

Packaging

Pick Kit

0.00

Memo

0.00

*10-3-2 sl @ SL*

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

*8-10-12*

*40*



**Work Order ID 56558**

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Item ID: D205-541-048

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access-Step, RH

Start Date: 3/01/10 Start Qty: 1.00



Required Date: 3/05/10 Req'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130



Packaging

Packaging

0.00

Memo

0.00

Identify and pack for shipping as per PPPD205-541-048

Location:

PPP Rev: DART*10/03/18*

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

*10/03/24**u 10-03-18*





# Picklist Print

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Work Order ID: 56558

Parent Item: D205-541-048

Parent Item Name: Heli-Access-Step, RH

Comments: IPP Rev:A new issue 08-02-19 verified by: LL.  
IPP Rev:B Ecn 1157 08-03-19 DD verified by:

Start Date: 3/01/10

Required Date: 3/05/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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Bolt

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

104746

91

91

120

Each

66.0000

6.0000



10-3-2 sl Pto →

AN3-14A



Bolt

Purchased

No

6.

10-3-2 sl Pto →

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

105953

109754

66

15

51

120

Each

0.0000

24.0000



Purchased

No

M113706 10-3-2 sl

AN960JD416



Washer

D3724-042



Step Assembly

Manufactured

No

120

Each

0.0000

1.0000



356559 Pto 10/3/10





Dart Aerospace Ltd

W/O: 56558

WORK ORDER CHANGES

DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
10/03/02	#100	Wing part on w/o to parts list in IIN → remove incorrect bolts and replace with correct ones AN4-14BA M113358 x6 Suter/03	SP	10-3-2			S 10/03/02
		- update/correct w/o + Bom. ADD copy of new Bom for ref. & ref.	MA	10.03.24			

Part No: D205-541-048 PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: 7 Date: 7/03/24  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR: 56558

WORK ORDER NON-CONFORMANCE (NCR)

DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
10/03/02	120	AN4-BA should be not AN3-13A. P.L. not updated correctly	Josune	See ncr 10-036. Remove incorrect AN3-13A Bolts Qty x6 AND			Josune	S 10/03/02
		AND L0A when check w/o to IIN.	Josune	Replace with correct AN4-BA Qty x6 M 113749	14/3/17	S 10/03/16	Josune	S 10/03/16
			Josune	Fix Bom + w/o. ADD copy of new updated Bom for ref.			Josune	S 10/03/16

NOTE: Date & initial all entries





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Work Order ID: 56558

Parent Item: D205-541-048

Parent Item Name: Heli-Access-Step, RH

Comments: IPP Rev:A new issue 08-02-19 verified by: LL  
IPP Rev:B Ecn 1157 08-03-19 DD verified by:

Start Date: 3/01/10

Required Date: 3/05/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3731-1		Manufactured	No			120	Each	17.0000	1.0000			



Plate

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST	17	
38434	17	

Manufactured No

120 Each 31.0000

2.0000



10-2-25

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST	31	
38435	31	

2

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Shop Packet Print

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Work Order ID: 56558

Parent Item: D205-541-048

Parent Item Name: Heli-Access-Step, RH

Comments: IPP Rev:A new issue 08-02-19 verified by: LL  
IPP Rev:B Ecn 1157 08-03-19 DD verified by:

Start Date: 3/01/10

Required Date: 3/05/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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MS21042L4



Nut

Purchased

No

120

Each

1,965.000

12.0000



10-3-2 SP

(12)

## Warehouse

### Location

Main Warehouse

ST

## Loc Qty

## Loc Code

1965

102552

6

104248

6

110507

184

111827

775

113422

994

15924

0

12

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Shop Packet Print

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Qty -043	Qty -044	Qty -045	Qty -046	Part Number	Description
2*	2*			MS20600AD4W3	RIVET
2*	2*	2*	2*	MS21042L3	NUT (OR MS21042-3)
4*	4*	5*	5*	MS21042L4	NUT (OR MS21042-4)
16	16	16	16	MS21042L4	NUT (OR MS21042-4)
4*	4*	4*	4*	MS21042L5	NUT (OR MS21042-5)
2	2	2	2	MS21042L5	NUT (OR MS21042-5)

\* = ASSEMBLED AT DART

## 6.0 PARTS LIST HELI-ACCESS-STEP™

Qty -047	Qty -048	Part Number	Description
X		D205-541-047	HELI-ACCESS-STEP, LH
	X	D205-541-048	HELI-ACCESS-STEP, RH
1		D3724-041	STEP ASSY, LH
	1	D3724-042	STEP ASSY, RH
2	2	D3731-1	PLATE
2	2	D3751-1	SHIM
6	6	AN4-13A	BOLT
6	6	AN4-14A	BOLT
24	24	AN960JD-16	WASHER
12	12	MS21042L4	NUT (OR MS21042-4)

## 7.0 OPTIONAL EQUIPMENT

Qty -049	Part Number	Description
X	D205-541-049	LINER KIT
1	D2446	SIGN PLATE
1	D2509	LINER (BASE)
1	D2511	LINER (END)
6	MS24693S272	SCREW
6	A3235-020-935	WASHER
6	NAS679A3W	NUT
4	MS20470AD4-8	RIVET
42	MS20600AD4W4	RIVET

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Revision: G

Date: 08.03.04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries